

Powering 1 Trillion Sensors in 2025

CPSS-PSMA Workshop 11-6-18

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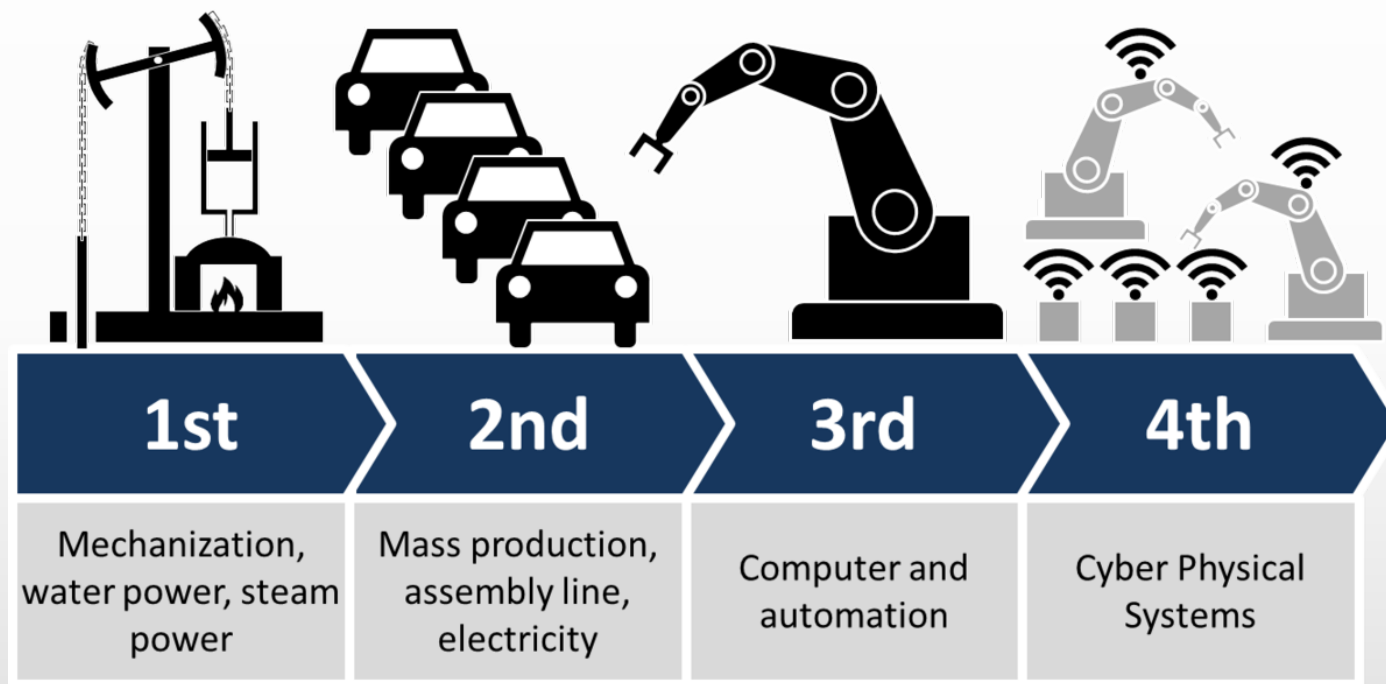
Presented by Stephen Oliver, Navitas & Chairman PSMA stephen.oliver@navitassemi.com



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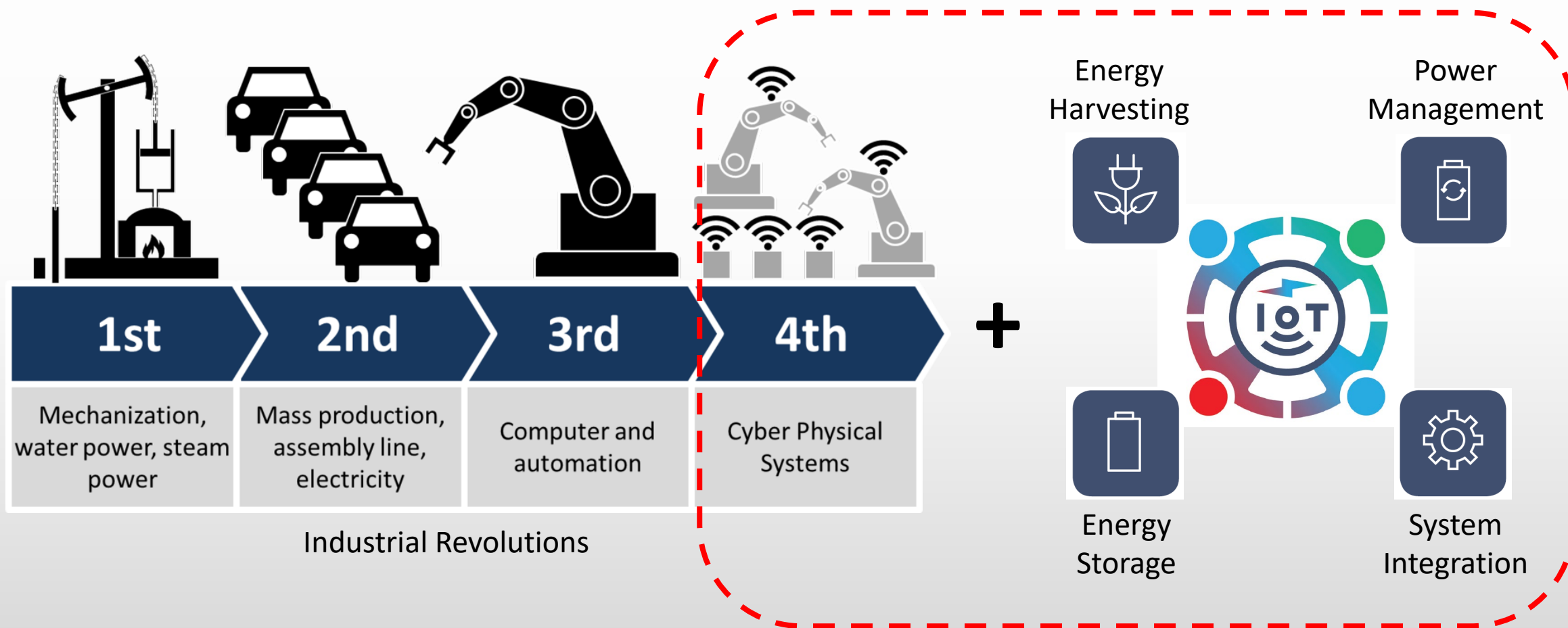


Industry 4.0



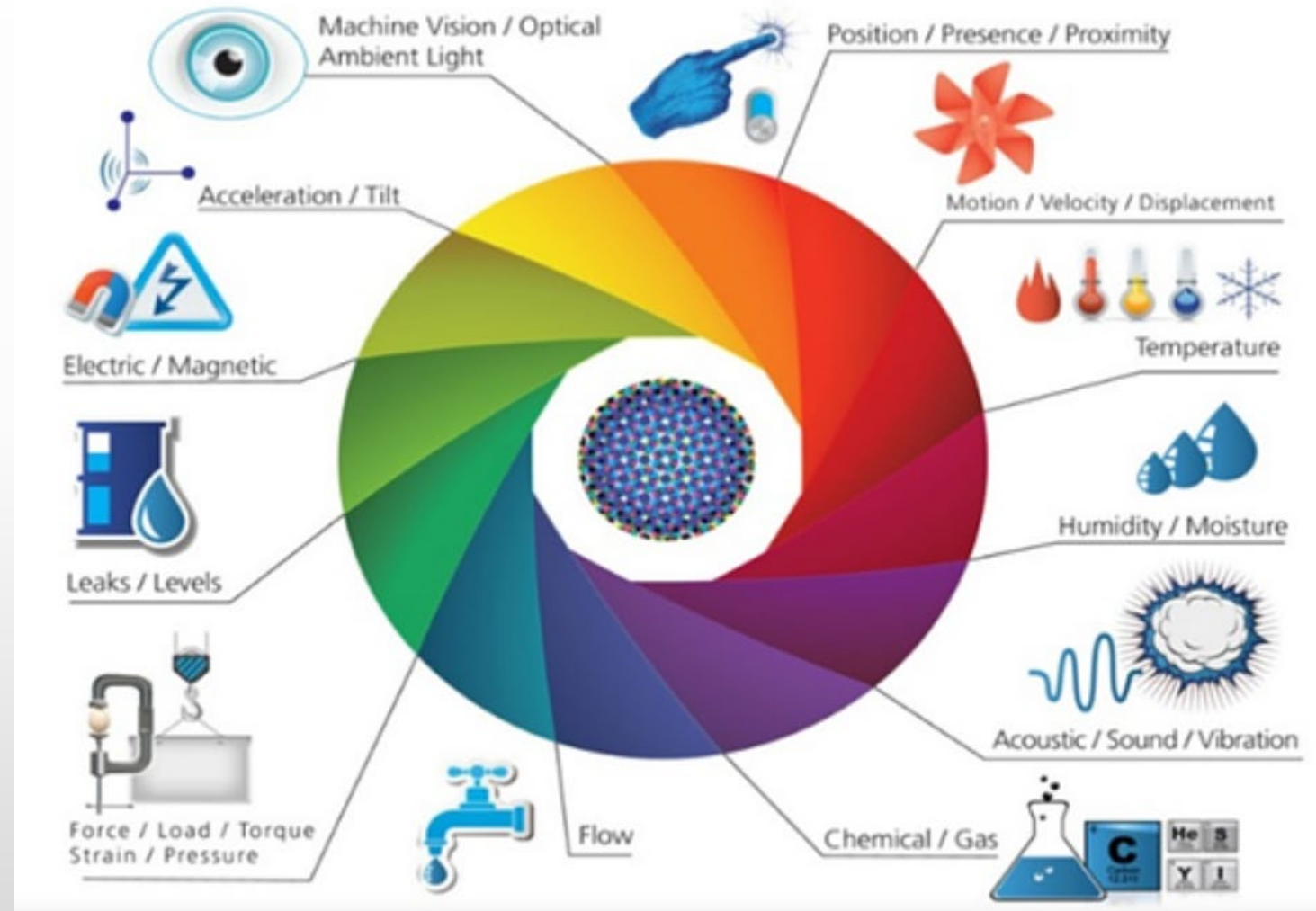
Industrial Revolutions

Industry 4.0 + IoT



1,000,000,000,000 Sensors in 2025

- Janusz Bryzek,
The Trillion Sensor Summit 2015
- How to power each sensor?
 - Efficiently
 - Cost-effectively
 - Practically
 - ***Perpetually***



1,000,000,000,000 Sensors in 2025

- System Approach
 - Eliminate the need for battery replacement where possible
 - Reduce power consumption
 - Develop energy harvesting solutions
- Research excellence challenge
- Academia & Industry
 - Work together
 - Work in parallel
 - Work to the same target
 - Accelerate development



PSMA Energy Harvesting Committee



- First international workshop, www.EnerHarv.com 28th-30th May 2018
- Tyndall National Institute, Republic of Ireland
- Creating an ECOSYSTEM to 'power the internet of things'
- >80 attendees from 4 continents
- Very successful, big need for cross-functional / academic-industry work
 - Energy harvesting, energy storage, micro-power management solutions
 - Share knowledge and best practices, define roadmaps
 - Encourage collaborations, identify synergies



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CONNECT



Energy Harvesting: Self-powered Devices



Mechanical Age

Limited Functions

Short Range

Unreliable when energy source removed (waves)



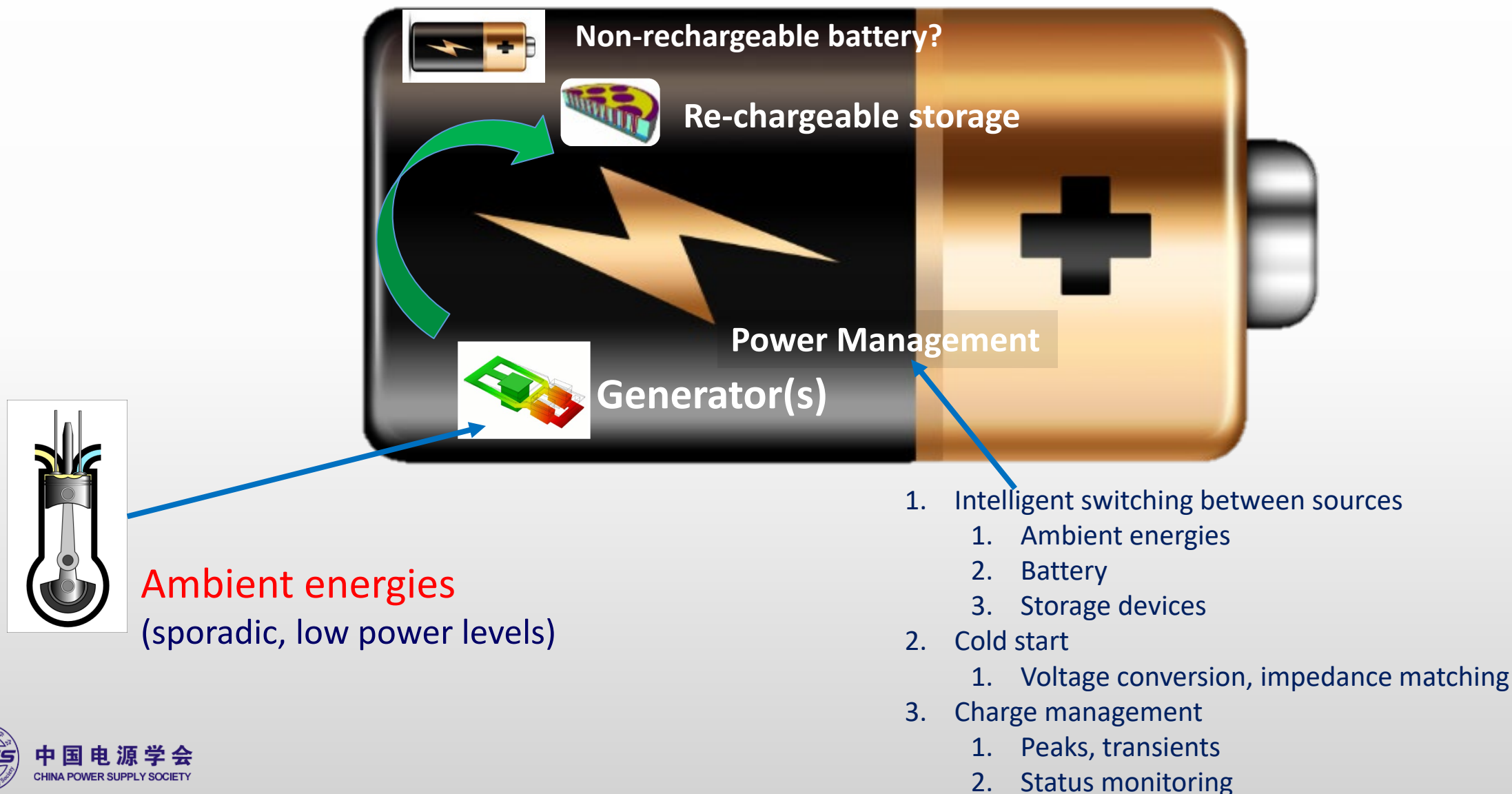
Digital Age

More Functions

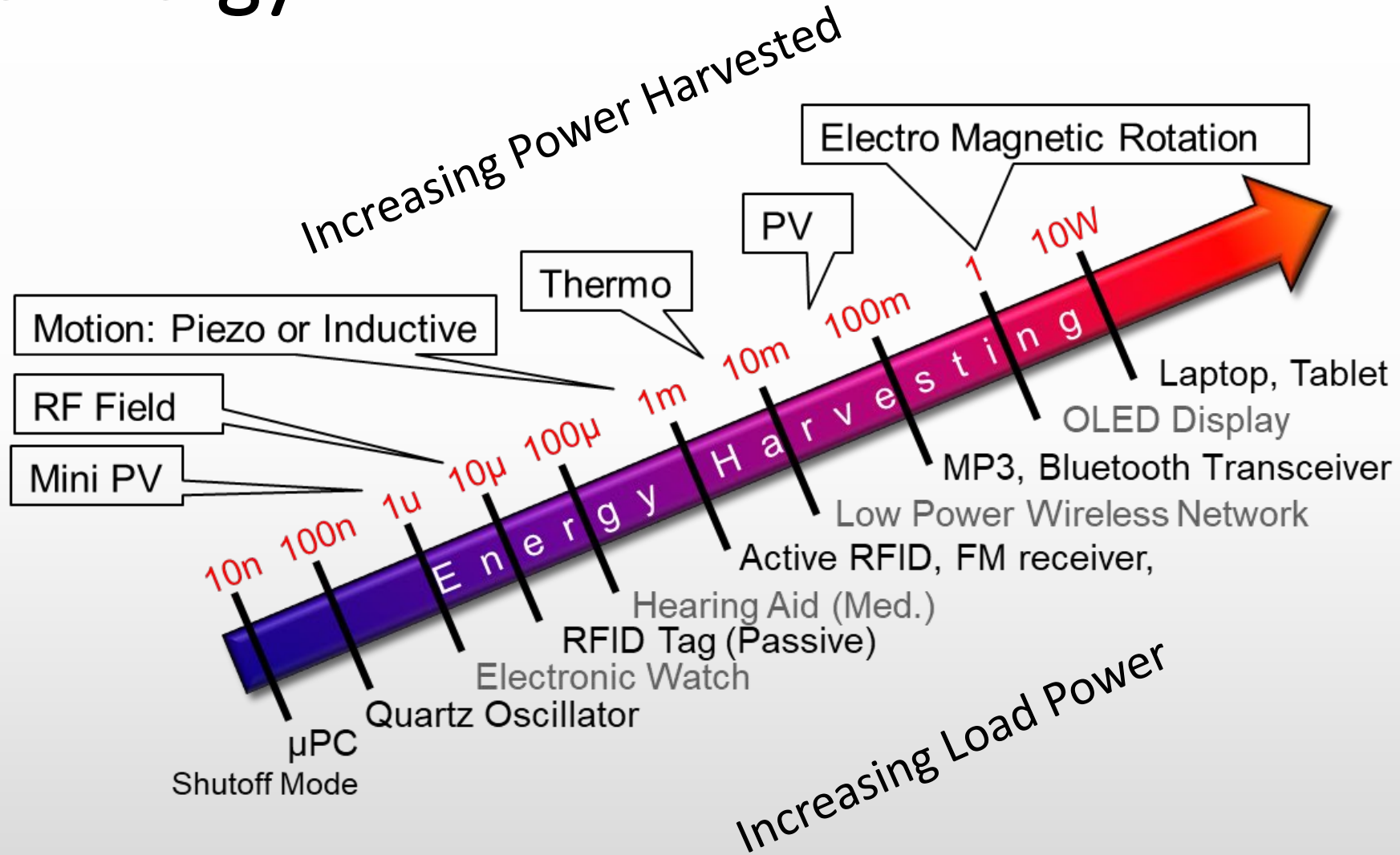
Longer Range

**Higher reliability (multi-modal energy sources - wave, solar),
energy storage, power management
(Difficult to change the battery)**

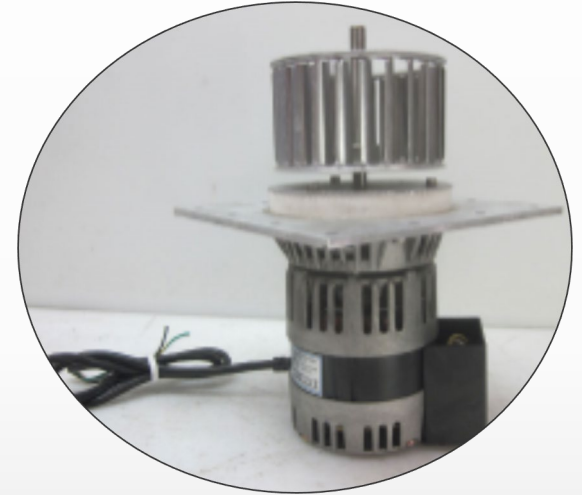
Energy Harvesting: System Challenges



Free Energy?

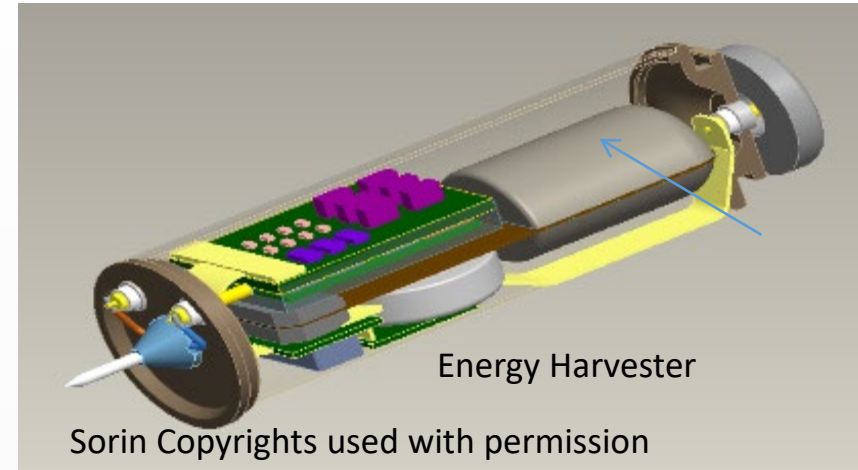
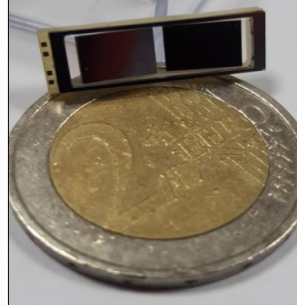


Conditional Monitoring: Reflow Oven Fan Reliability

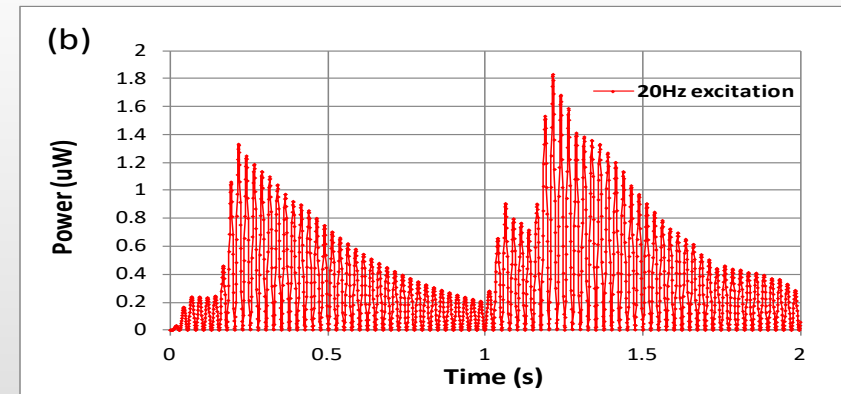


- Fans (blowers) in SMT reflow ovens wear out. Failure is expensive
 - Downtime, emergency (unskilled) repair, damaged WIP, possible fire risk
- Old method – noisy fans are replaced manually
 - Increase from 70-80dB to ~ 90-120dB.
 - Poor detection, rely on operators
- New method - Fan noise measured using acoustic sensors
 - Self-powered (energy harvesting) using VEH (Vibration Energy Harvesting) / TEG (Thermo-Electric Generator)
 - Avoids extra cost of unreliable AC-DC or DC-DC converters for sensors in high temperature environment
 - Predictable, safe, skilled maintenance

Implanted Energy Harvesting (concept)



- Potential energy sources
 - Piezo-electric (muscle flex)
 - Fluid (embedded nano-impellor)
- Energy capability
 - Piezo using Si $\sim 0.352 \mu\text{W}$ per cantilever
 - Piezo using MEMS $\sim 5.9 \mu\text{W}$ per cantilever

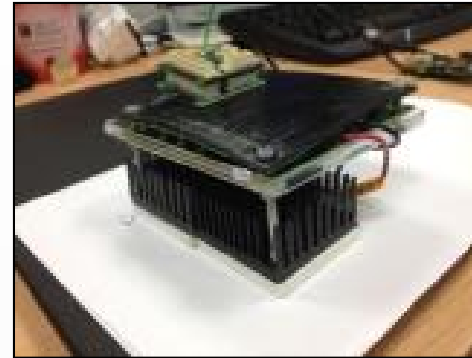


Food Cold Storage Compressor Control

(Temperature & Humidity Sensor)



Feed temperature data back to compressor
to reduce stress & optimise energy efficiency

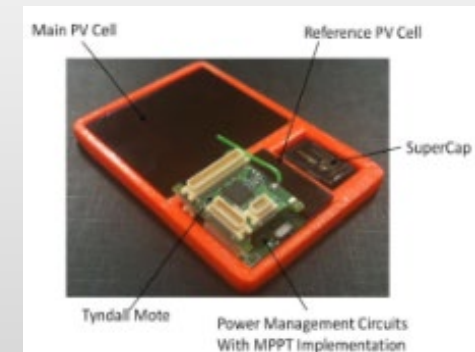


Vibration Energy Harvesting

Thermo-Electric
Generator



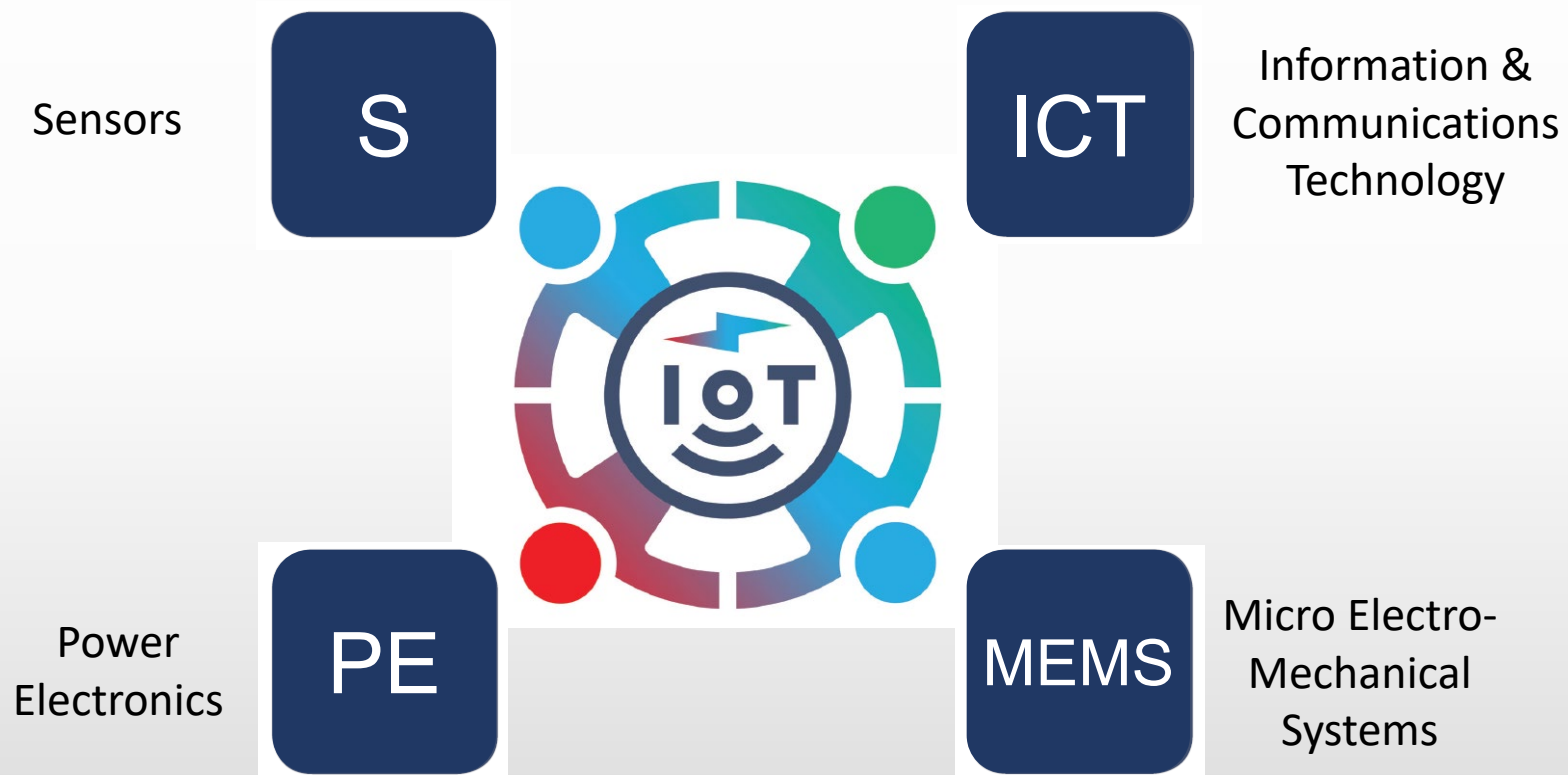
Indoor Light Energy Harvester



Eco-System: Energy Harvesting + Power Management



Eco-System: Enabling Technologies



Eco-System: Partners, Stakeholders





EnerHarv 2020

- ENERHARV 2020
 - Planning
 - PSMA Energy Harvesting committee meetings – welcome CPSS members
 - At APEC 2019 – welcome CPSS input
 - Target 200 attendees, welcome more from China
 - Location, date TBD
- Program
 - Energy harvesting
 - Power management topics
 - Software / protocols, “How do we process data efficiently?”
 - MEMs (packaging, industrial design, system-level multi-modal modelling)
 - EnerHarv Technology Roadmap
- Expand the Energy Harvesting eco-system / teamwork

谢谢



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